



SAFETY DATA SHEET

Issue Date 16-September-2004

Revision Date 26-August-2020

Version 3

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier

Product Name LS-81 (All Types)

Other Means of Identification

SDS # LC-034

Recommended Use of the Chemical and Restrictions on Use

Recommended Use Epoxy curing agent for high performance composites and electronics

Details of the Supplier of the Safety Data Sheet

Supplier Address

Lindau Chemicals, Inc.
731 Rosewood Drive
Columbia, SC 29201

Emergency Telephone Number

Company Phone Number

Phone: 1-803-799-6863

Fax: 1-803-256-3639

Emergency Telephone

INFOTRAC 01-352-323-3500 (International)

1-800-457-4280 (North America)

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: The information below relates to repeated and prolonged exposure, particularly where exposure is to the vapor form of the substance. The supplier has indicated that eye exposure normally results in eye irritation.

Classification

Serious Eye Damage/Eye Irritation	Category 1
Respiratory Sensitization	Category 1
Skin Sensitization	Category 1

Signal Word

Danger

Hazard Statements

H318: Causes serious eye damage

H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled

H317: May cause an allergic skin reaction

**Appearance** Green liquid**Physical State** Liquid**Odor** Characteristic**Precautionary Statements - Prevention**

P261: Avoid breathing fumes or vapors.

P272: Contaminated work clothing should not be allowed out of the workplace.

P280: Wear protective gloves, protective clothing and eye protection.

P284: In case of inadequate ventilation wear respiratory protection.

Precautionary Statements - Response

P305 + P351: IF IN EYES: Rinse cautiously with water for several minutes.

P338: Remove contact lenses, if present and easy to do. Continue rinsing.

P310: Immediately call a POISON CENTER or doctor/physician.

P302 + P352: IF ON SKIN: Wash with plenty of soap and water.

P333 + P313: If skin irritation or rash occurs: Get medical advice/attention.

P362 + P364: Take off contaminated clothing and wash it before reuse.

P304 + P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P342 + P311: If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

Precautionary Statements - Disposal

P501: Dispose of contents/container to an approved waste disposal plant.

Hazards Not Otherwise Classified (HNOC)

Causes mild skin irritation

Other Hazards

Harmful to aquatic life with long lasting effects

Harmful to aquatic life

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Methyltetrahydrophthalic anhydride	34090-76-1	> 55
Tetrahydrophthalic anhydride	85-43-8	10-30
Benzyltriethylammonium chloride	56-37-1	1-10
Phthalic anhydride	85-44-9	< 5

** If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST AID MEASURES

First Aid Measures**Inhalation**

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.

Eye Contact

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get immediate medical advice/attention.

Ingestion

Call immediately a physician or your local Poison Control Center.

Skin Contact

Wash with soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical advice/attention.

Most Important Symptoms and Effects, both Acute and Delayed

Symptoms Contact may cause irritation and redness. Direct eye contact may cause stinging, tearing and redness. May cause irritation to the mucous membranes and upper respiratory tract.

Indication of any Immediate Medical Attention and Special Treatment Needed

Note to Physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Media Dry chemical, carbon dioxide (CO₂), water spray (fog)

Unsuitable Media Not determined

Specific Hazards Arising from the Chemical

Burning may produce irritating vapors, carbon monoxide and/or carbon dioxide.

Hazardous Combustion Products Carbon monoxide, carbon dioxide

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Personal Precautions Use personal protective equipment as required. Remove all sources of ignition. Ensure adequate ventilation.

Environmental Precautions Avoid subsoil penetration. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. See Section 12 for additional ecological information.

Methods and Material for Containment and Cleaning Up

Methods for Containment Provide ventilation and respirator if needed. Flush area with water/soda ash. Keep flames away. Avoid subsoil penetration. Do not let product enter drains or contaminate surface water.

Methods for Cleaning Up Absorb spillage with non-combustible, absorbent material. Dispose of in accordance with federal, state and local regulations. Flush area with water and soda ash.

7. HANDLING AND STORAGE

Precautions for Safe Handling

Advice on Safe Handling Use only in well-ventilated areas. Use personal protection recommended in Section 8. Avoid breathing vapors. Do not take contaminated clothing out of the workplace.

Conditions for Safe Storage, Including any Incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store at temperatures above 50°F (10°C) to prevent crystallization.

Packaging Materials Do not transfer to unmarked containers.

Incompatible Materials Alcohols, alkalis, water

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH REL
Phthalic anhydride 85-44-9	TWA: 1 ppm TWA: 6.1 mg/m ³	TWA: 2 ppm TWA: 12 mg/m ³ (vacated) TWA: 1 ppm (vacated) TWA: 6 mg/m ³	IDLH: 60 mg/m ³ TWA: 1 ppm TWA: 6 mg/m ³

Control Parameters

Engineering Controls Apply technical measures to comply with the occupational exposure limits.

Individual Protection Measures, such as Personal Protective Equipment

Eye/Face Protection Wear approved safety goggles.

Skin and Body Protection Wear chemical resistant, impermeable gloves. Wear suitable protective clothing.

Respiratory Protection Ensure adequate ventilation, especially in confined areas.

General Hygiene Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State	Liquid	Odor	Characteristic
Appearance	Green liquid	Odor Threshold	Not determined
Color	Green		
Property	Values	Remarks/Method	
pH	Not determined		
Melting Point/Freezing Point	Not determined		
Boiling Point/Boiling Range	300 °C / 572 °F	ASTM D-86	
Flash Point	> 135 °C / > 275 °F	(PM)	
Evaporation Rate	zero	(butyl acetate = 1)	
Flammability (Solid, Gas)	n/a-liquid		
Upper Flammability Limit	Not applicable		
Lower Flammability Limit	Not applicable		
Vapor Pressure	0 mm Hg	@ 15 °C (59 °F)	
Vapor Density	Not determined		
Specific Gravity	1.19	(water = 1) @ 25 °C (77 °F)	
Water Solubility	Negligible		
Solubility in Other Solvents	Not determined		
Partition Coefficient	Not determined		
Autoignition Temperature	Not determined		
Decomposition Temperature	Not determined		
Kinematic Viscosity	143–211 cSt		
Dynamic Viscosity	170–250 cP		
Explosive Properties	Not determined		
Oxidizing Properties	Not determined		
Additional Information	Volatile by volume 0%		

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions

Chemical Stability

Stable under recommended storage conditions

Possibility of Hazardous Reactions

None under normal processing

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid

Slowly hydrolyzed by water. Reacts with incompatible materials.

Incompatible Materials

Alcohols, alkalis, water

Hazardous Decomposition Products

Carbon monoxide, carbon dioxide

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Product Information

Inhalation	Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Eye Contact	Causes serious eye damage
Ingestion	May cause burns of the mouth, throat and gastrointestinal tract. Normal handling and hygiene precautions should always be taken to avoid ingestion
Skin Contact	May cause mild skin irritation. May cause allergic skin reaction.

Component Information

Chemical Name	Oral LD50	Dermal LD50
Methyltetrahydrophthalic anhydride 34090-76-1	2140 mg/kg (Rat)	
Tetrahydrophthalic anhydride 85-43-8	5410 mg/kg (Rat)	
Phthalic anhydride 85-44-9	1530 mg/kg (Rat)	> 10 g/kg (Rabbit)
Benzyltriethylammonium chloride 56-37-1	> 2000 mg/kg (Rat)	> 2000 mg/kg (Rat)

Information on Physical, Chemical and Toxicological Effects

Symptoms Please see Section 4 of this SDS for symptoms.

Delayed and Immediate Effects as well as Chronic Effects from Short-term and Long-term Exposure

Sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Carcinogenicity This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Harmful to aquatic life. Harmful to aquatic life with long-lasting effects.

Chemical Name	Algae/aquatic plants EC50	Fish LC50	Crustacea EC50
Tetrahydrophthalic anhydride 85-43-8	Desmodesmus subspicatus 65.7 mg/L 72 h	Leuciscus idus 610 mg/L 48 h (static)	Daphnia magna 117 mg/L 24 h
Phthalic anhydride 85-44-9		Leuciscus idus 313 mg/L 48 h (static)	
Benzyltriethylammonium chloride 56-37-1		Pimephales promelas 141–185 mg/L 96 h (flow-through)	

Persistence and Degradability

Not determined

Mobility

Not determined

Bioaccumulation

Chemical Name	Partition Coefficient
Phthalic anhydride 85-44-9	0.73

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes

Dispose of in accordance with federal, state and local regulations. Incinerate in a suitable furnace or bury with lime in an approved landfill.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Chemical Name	RCRA	RCRA - Basis for Listing
Phthalic anhydride 85-44-9	U190	Included in waste streams: F039, K023, K024, K093, K094

14. TRANSPORT INFORMATION

Regulatory Entity

DOT Not regulated

IATA Not regulated

IMDG Not regulated

Note

Please see current shipping paper for most up-to-date shipping information, including exemptions and special circumstances.

15. REGULATORY INFORMATION

International Inventories

Components Listed

TSCA, DSL/NDSL, EINECS/ELINCS, ENCS, IECSC, KECI, PICCS, TCSI, AICS, NZIoC

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECI - Korea Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
TCSI - Taiwan Chemical Substance Inventory
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

United States Federal Regulations

EPCRA

This product contains the following EPCRA Section 313 chemical with known CAS number subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-know Act of 1986 (40 CFR 372). **This information must be included in all SDSs that are copied and distributed for this material.**

Chemical Name	CAS No	Weight-%	EPCRA 313 Threshold Value %
Phthalic anhydride	85-44-9	< 5	1.0

CERCLA

Chemical Name	Hazardous Substances Reportable Quantity (RQ)
Phthalic anhydride 85-44-9	RQ 5000 lb final RQ RQ 2270 kg final RQ

United States State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

United States State Right-to-Know Regulations

Chemical Name	California	Florida	Massachusetts	Minnesota	New Jersey	Pennsylvania
Phthalic anhydride 85-44-9	X	X	X	X	X	X
Benzyltriethylammonium chloride 56-37-1					X	X

16. OTHER INFORMATION

NEPA

Health Hazards
Not determined

Flammability
Not determined

Instability
Not determined

Special Hazards
Not determined

HMIS

Health Hazards
1

Flammability
1

Physical Hazards
0

Personal Protection
Not determined

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet